



Nymax™ GBF 1200 23 HS BLACK 18

Polyamide 66

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• North America	• South America	
Filler / Reinforcement	• Glass Bead	• Glass Fiber Reinforcement	• Unspecified Filler/Reinfor., 23% Filler by Weight
Additive	• Heat Stabilizer		
Features	• Heat Stabilized		
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.33	1.33	ASTM D792
Molding Shrinkage - Flow	0.0060 to 0.0080 in/in	0.60 to 0.80 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	12300 psi	84.8 MPa	ASTM D638
Tensile Elongation ² (Break)	2.0 %	2.0 %	ASTM D638
Flexural Modulus	675000 psi	4650 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	0.600 ft-lb/in	32.0 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	220 °F	104 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	180 °F	82.2 °C	
Melting Temperature	500 °F	260 °C	ASTM D789

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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